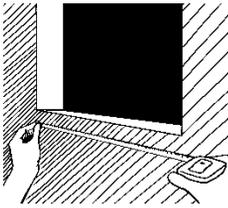


## INSTALLATION INSTRUCTIONS - EFFISUS SEALEXPAND XTRA TAPE

### Measurement and Surface Preparation

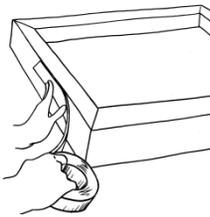
1



Measure the aperture dimensions and width of the joint where the Effisus SealExpand Tape will be applied. Consult Up-Way Systems to confirm the appropriate size of tape for the situation. All surfaces should be dry. Clean and degrease all smooth surfaces using Effisus Setup PR Cleaner.

### Connecting Operations

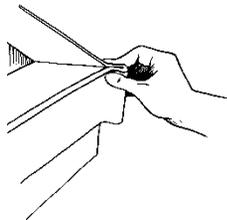
2



Place the frame on a stable surface. All perimeter should be accessible, so a correct installation can be achieved. Effisus SealExpand Tape is self-adhesive, not for structural reason, but to aid installation. Remove the release liner and apply to the surface while pressing with a hand to activate bonding process. Start the application at one side of the frame and never at a corner. The tape must be installed as close as possible to the outer border of the frame so it can ensure proper water sealing. The tape application must be concluded before the frame is placed in its final position.

### Corners and Details

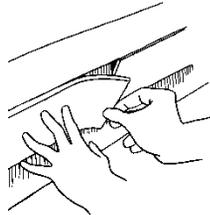
3



When applying the Effisus SealExpand Tape, it has to be folded in all corners with a length no lower than the minimum thickness of the applied tape. The tape will then be able to expand inside the joint as designed. Applying fasteners on the on the Effisus SealExpand Tape does not affect its correct waterproofing performance.

### Overlaps and Flashings

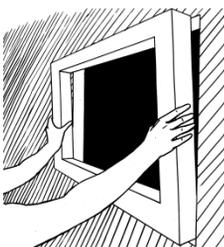
4



In all flashings, overlaps and interruptions of the Effisus SealExpand Tape, it should be performed a diagonal cut in both tape edges to be joint. These edges should overlap each other and both should be cut at the same time, thus ensuring they fit perfectly into each other and consequently a perfect sealing over the perimeter can be achieved.

### Frame Placement

5



When placing the frame, pressure must be developed on the aperture lower side and the frame should be fitted and leveled within the opening. Any movement of the Effisus SealExpand Tape occurred during or after the frame placement can be corrected using a spatula. When positioning shims pay special attention so it does not overlap the tape bonding area. If there is any esthetical demand, the tape can be painted or covered with sealant after being installed.